

Control Banding

Presentation in HKIOEH
Conference 2007

TW TSIN
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Outline of presentation

- Background – a scenario
- Concept of control banding
- Putting into operation
- Applications
- Looking forward

A scenario in workplace – metal degreasing by solvent



Making the risk assessment

- What is the material involved?
- How does the process work?
- Who are at risk?
- How frequent and exposed time?
- What is the exposure level? Exceeded OEL?
- What are the safe work practices?
- If the control for the tank satisfactory?
- If the ventilation adequate?
- If the PPE effective?

Exposure assessment



Hazard

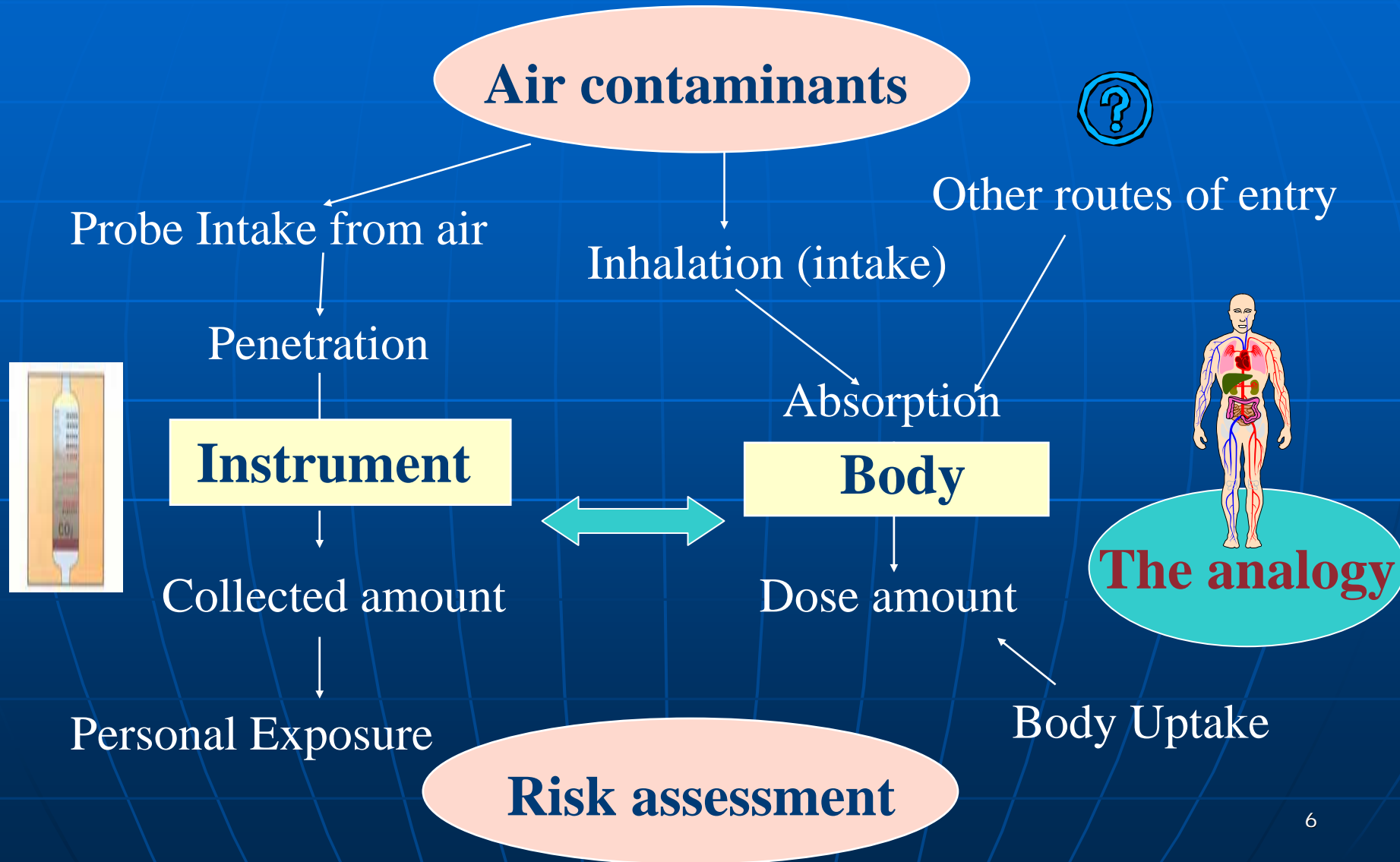


Exposure
measurement



Control

Air monitoring Vs Body Intake Model



Control of chemical hazards

- Air monitoring by occupational hygiene principle - anticipation, identification, evaluation (including monitoring) and control
- Evaluation of environmental conditions
- Review in exposure & health effect and decision in acceptable exposure level
 - Code of Practice issued by Labour Department
- Recommendations of prevention and control measures

Issues SMEs facing

- Increased use of chemicals in varieties and widespread
- Insufficient knowledge and resources:
Difficulty when without expertise
 - To assess the exposure of workers to chemical used
 - To set up the programme for proper preventive measures
 - To understand how to follow the law requirements

Control banding

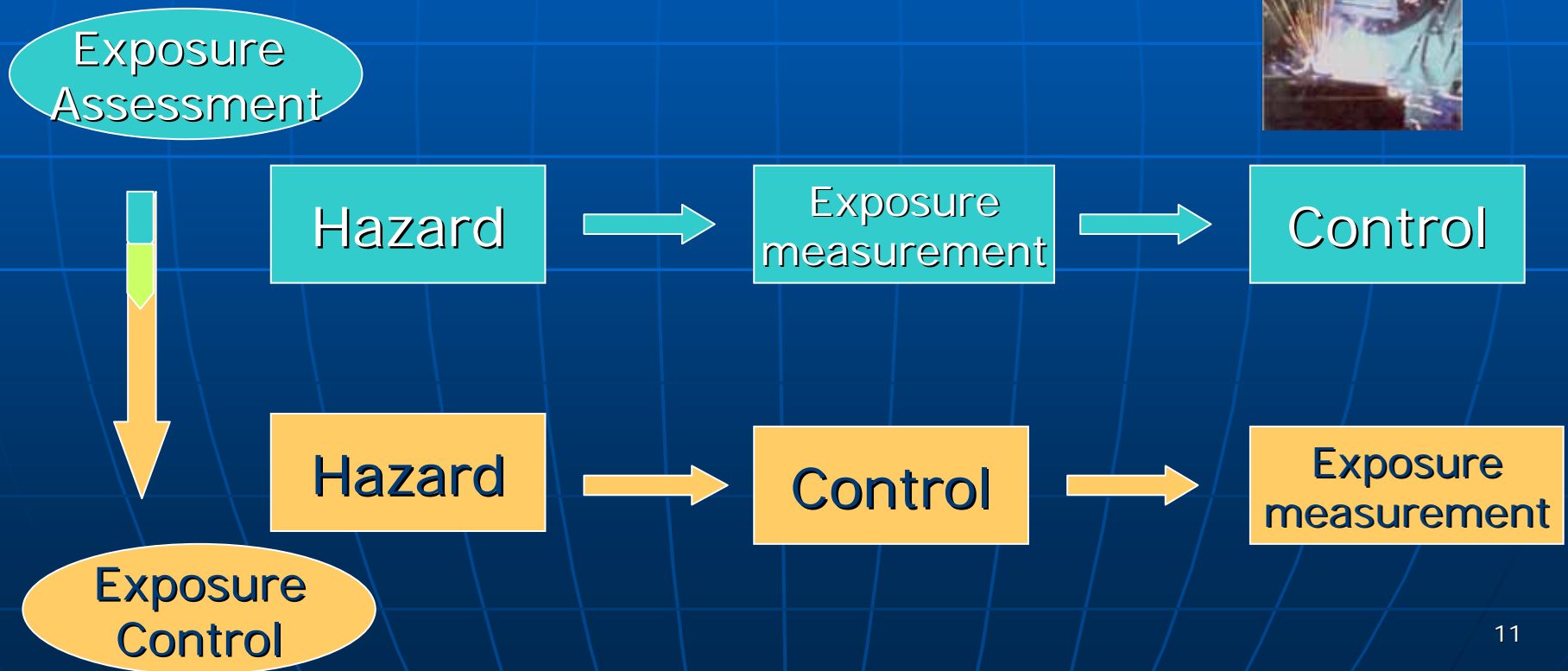
- COSHH regulation since 1980s.
- Alternative risk assessment and management programme to satisfy the requirements
- COSHH essential of Health & Safety Executive, UK <http://www.coshh-essentials.org.uk/>
- SME benefited from experience sharing in hazard identification, prevention and control
- Similar situation in USA

The toolkit

- International chemical control toolkit (ICCT) promoted by ILO by control banding concept
- Based on COSHH essential, HSE
- IOHA initiation and collaboration
- Simplified version in easy steps of assessment & putting into practice
 - Banding the control measures in 5 + 1 simple strategies
- Initiative of international co-operation

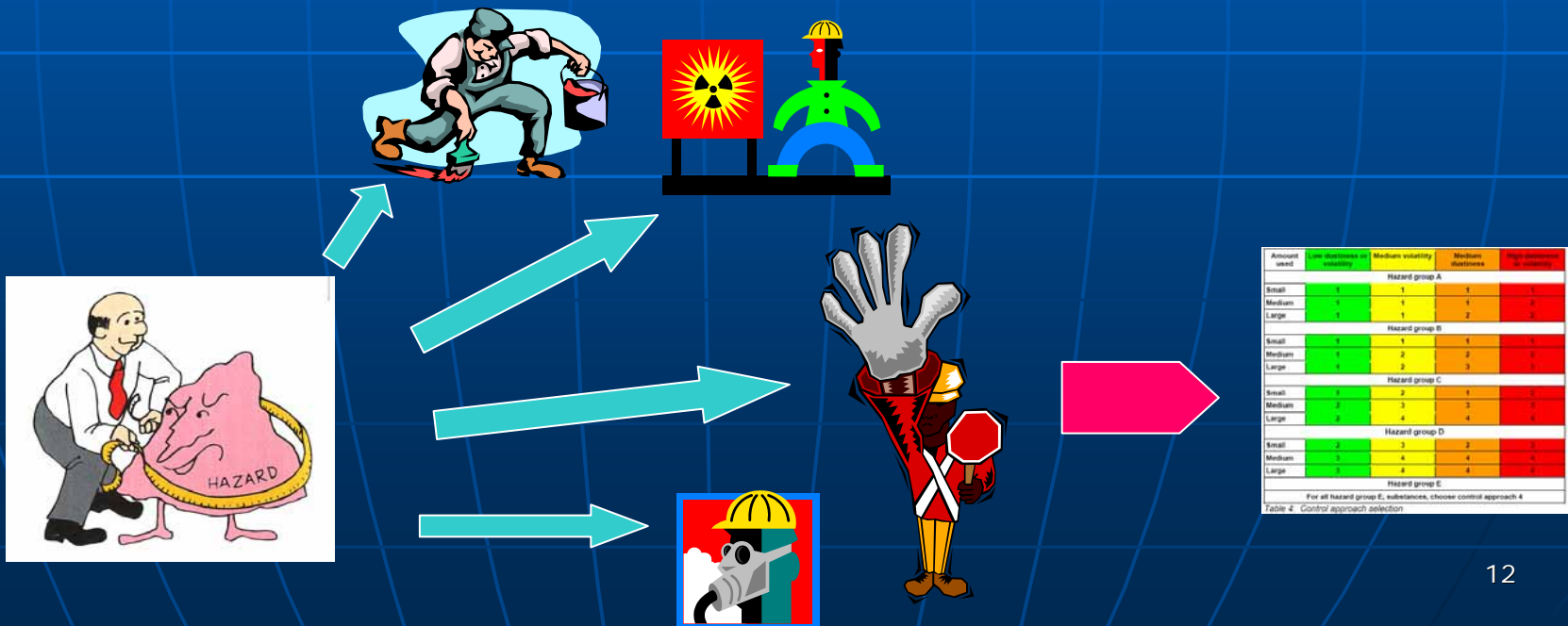
Basic Concept of ICCT

- Shifting from exposure assessment to exposure control



The initiative

- The initiative of linking exposure scenario with prevention and control in the first instance
 - Banding of hazards, risk & control approaches



Why possible?

- Accumulated knowledge in toxicology and successful control of material concerned
- Basic information of material to users generally obtainable from suppliers, authorities and many other sources
- Control approaches are limited to only a few

The Hierarchy of control

- Elimination
 - Substitution
 - Modification
 - Ventilation
 - Containment
 - Personal protection
-
- Therefore, simple to learn and to apply

Reasons for use

- Easy toolkit - Control orientated approach – readily available for field application
- Targeted to SMEs
- Reliable measures in simple step by step procedure
 - Most people with basic training in occupational hygiene/ chemical knowledge with hazard information can do
- Reallocation of resources to higher priority
- Complimentary to air monitoring for chemicals with OEL, and suitable for substances without OEL as well
- More comprehensive and practical than checklist approach

Benefits – Who & What?

- Employers – knows what to do for law compliance
- Employees – knows what and when need health protection when things go wrong
- Suppliers – good practice and information to clients; limited liability
- Trade associations – inform members and develop good practice
- Workers Unions – trained & informed union members and representatives
- Professionals – expert input to build up the database
- Law enforcer – common benchmark for compliance

ICCT in operation

- The five stages to solution
 - Hazard classification
 - Scale of use
 - Ability to become airborne
 - Finding the control approach
 - Finding the general or task-specific control guidance sheet(s)

Making use of risk phrases for assessment

- Innate properties of chemicals – grouping of chemicals with similar health effect into bands
 - Solution by similar effective prevention and control measures
- EU r-phrases (ICSC) or GHS
 - International recognised/ agreed database
 - e.g. Acetone : 11-36-66-67 and Trichloroethylene: 45-36/38-52/53-67 from ICSC



Important elements of ICSC

TRICHLOROETHYLENE

CAS No: 79-01-6
 RTECS No: KX4550000
 UN No: 1710
 EC No: 602-027-00-9

1,1,2-Trichloroethylene
 Trichloroethene
 Ethylene trichloride
 Acetylene trichloride
 C_2HCl_3 / $ClCH=CCl_2$
 Molecular mass: 131.4

PACKAGING & LABELLING

T Symbol
 R: 45-38/38-52/53-87
 S: 53-45-81
 UN Hazard Class: 6.1
 UN Pack Group: III

Do not transport with food and feedstuffs. Marine pollutant.

SAFE STORAGE

Separated from metals (see Chemical Dangers), strong bases, food and feedstuffs. Dry. Keep in the dark. Ventilation along the floor.

Occupational exposure limits

TLV: 50 ppm as TWA; 100 ppm as STEL; A5; BEI issued; (ACGIH 2004).
 MAK: Carcinogen category: 1; Germ cell mutagen group: 3B; (DFG 2004).

Hazard bands based on risk phases

Hazard Group	EU R-Phrases	GHS hazard classification (class/level)	
A	D	R48/23/24/25, R26/27/28, R39/26/27/28, R40 Carc. Cat. 3, R60, R61, R62, R63, R64	Acute toxicity (lethality), any route, class 1 or 2 Carcinogenicity class 2 Repeated exposure toxicity, any route, class 1 Reproductive toxicity class 1 or 2
	E	R42, R45, R46, R49, R68	Mutagenicity class 1 or 2 Carcinogenicity class 1 Respiratory sensitisation
B			
C	S skin and eye contact	R21, R24, R27, R34, R35, R36, R38, R39/24, R39/27, R40/21, R41, R43, R48/21, R48/24, R66	Acute toxicity (lethality), dermal only, class 1, 2, 3 or 4 Acute toxicity (systemic), dermal only, class 1 or 2 Corrosivity, subclass 1A, 1B or 1C Skin irritation class 2 Eye irritation class 1 or 2 Skin sensitisation Repeated exposure toxicity, dermal only, class 1 or 2

Table 2: Hazard group allocation from classification definitions

Banding the hazards

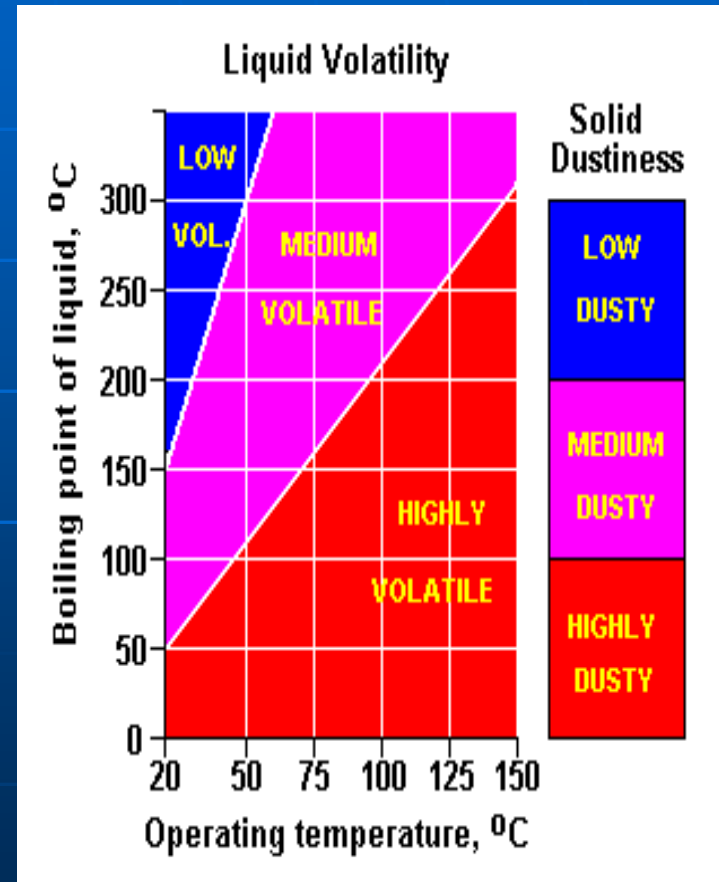
- Classifying chemicals according to the r-phrases (numbers) and fit into the group

Substance	Hazard group	Volatility
Acetone	A & S	Medium
Butyl acetate	A & S	Medium
Diesel	B & S	Low
Ethyl acetate	A & S	Medium
Hexane	B & S	Medium
Isopropyl alcohol	A & S	Medium
Methanol	C & S	Medium
Methyl ethyl ketone	A & S	Medium
Methyl isobutyl ketone	B & S	Medium
Paraffin (Kerosene)	A & S	Low
Perchloroethylene	C & S	Medium
Petrol	B & S	High
Toluene	B & S	Medium
Trichloroethylene	C & S	Medium
White spirit (Mineral spirit)	B & S	Low
Xylene	A & S	Medium

Table 1: Hazard group identification for common solvents.

Airborne ability (simulating exposure)

- Amount of use and emission rate is proportional to air pollution in workplaces
- Amount (scale) in use – in a batch or a period
- Classification by ml, litre, cubic meter & gram, kilo, tonne
- Volatility of solvent vapour (intrinsic emission), way of handling (dust exposure by operations)



Risk banding

- Degree of risk – pending on results for the exposure & hazard band of the situation under study

Amount used	Low dustiness or volatility	Medium volatility	Medium dustiness	High dustiness or volatility
Hazard group A				
Small	1	1	1	1
Medium	1	1	1	2
Large	1	1	2	2
Hazard group B				
Small	1	1	1	1
Medium	1	2	2	2
Large	1	2	3	3
Hazard group C				
Small	1	2	1	2
Medium	2	3	3	3
Large	2	4	4	4
Hazard group D				
Small	2	3	2	3
Medium	3	4	4	4
Large	3	4	4	4
Hazard group E				
For all hazard group E, substances, choose control approach 4				

Table 4: Control approach selection

Control approaches

- Consideration in 3- dimensions : hazard bands, quantity in use & airborne ability (exposure) for determining effective means of control
- Control options based on specific operations
- Next consideration - skin and respiratory protection

Amount used	Low dustiness or volatility	Medium volatility	Medium dustiness	High dustiness or volatility
Hazard group A				
Small	1	1	1	1
Medium	1	1	1	2
Large	1	1	2	2
Hazard group B				
Small	1	1	1	1
Medium	1	2	2	2
Large	1	2	3	3
Hazard group C				
Small	1	2	1	2
Medium	2	3	3	3
Large	2	4	4	4
Hazard group D				
Small	2	3	2	3
Medium	3	4	4	4
Large	3	4	4	4
Hazard group E				
For all hazard group E, substances, choose control approach 4				

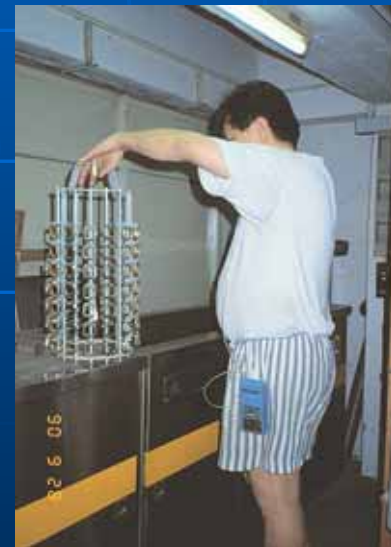
Table 4: Control approach selection

Control sheets

Task description		Task control sheet	
Control Approach 1			
General principles		100	
Sack, bottle and drum storage		101	
Bulk storage	IBC filling and emptying	208	
Removing wast	Drum filling	209	
	Drum emptying with	Control Approach 3	
General princip	Weighing solids	General principles	300
Ventilated work	Mixing liquids with lic	Glove box	301
Ventilated boot	Mixing solids	Removing waste from extraction unit	302
Removing wast	Sieving	Transferring solids	303
	Screening	High throughput sack emptying	304
		Drum filling	305
Control Approach 4			
General principles		400	
Sack emptying	Vapour degreasing k	Tanker filling and emptying (liquids)	308
Charging react	Tray drying oven	Tanker filling and emptying (solids)	309
	Pelletising	Tanker filling and emptying (liquids)	310
	Tablet press	Keg filling	311
		Transferring liquid by pump	312
		Filling small containers (packets and bottles)	313
		Weighing solids using a load cell	314
		Weighing liquids using a load cell	315

Worked examples

- Degreasing of metal ware



Potential problems

- Scenarios – metal degreasing in vapour degreaser
- Inhalation, skin contact hazard
- Contributing factors to higher exposure
 - Diffusion, evaporation, drag out effect, displacement effect, condensation & vessel effect, spill/ leakage

Procedure for Risk assessment

- Use of trichloroethylene - Check Tasks and Operations
 - Decide the Hazard band
 - Scale of use in a day/ batch
 - Degree of airborne ability (e.g. volatility)
 - Determine the risk band and control approaches
 - Check from tasks control sheets.

Results of analysis by ICCT

- TCE in degreasing (bp =87 C)
 - C + S
 - 60 litres/ day
 - Medium use
 - High volatility
 - 60 times a day for 2 minutes
 - CA3 - Containment: see 300 and 318
 - PPE requirement
- TCE in degreasing (bp =87 C)
 - C + S
 - 0.5 litre/ day
 - Small use
 - High volatility
 - 6 times per day for 2 to 5 minutes
 - CA2 – local exhaust: see 200 and 218
 - PPE requirement

318

218

Recommended applications in Hong Kong situation

- SME daily operations
 - Simple and small scale operations
- Plants of large enterprises having normal production with commonly used chemicals
 - Known quantity of simple chemicals in routine operations and for validation
 - Focus on large scale industries and develop new measures for experience sharing
- Compliance to the local regulations!?!
 - Alternative to compliance in CoP of OEL
 - The F&IU (Safety management) Regulation

Health hazard evaluation & control F&IU (SM) Regulation

- 14 Elements in Safety Management System
- Item 6 of Part 1
 - A programme to identify hazardous exposure or the risk of such exposure to the workers and to provide suitable personal protective equipment as a last resort where engineering control methods are not feasible.

Elements in Part 3 - not yet in operation

- Item 1 of Part 3
 - Evaluation of job related hazards or potential hazards and development of safe work procedures.
- Item 3 of Part 3
 - A programme for accident control and elimination of hazards before exposing workers to any adverse work environment.
- Item 4 of Part 3
 - A programme to protect workers from occupational health hazards.

Present Position

- ICCT – the draft version developed under the concept of Control Banding is available on-line for practice
 - <http://www.ilo.org/public/english/protection/safework>
- Translation of concepts and common phrases of the toolkit to meet “local requirements”

Precautions in application

- Scale of use in daily (continuous) operation/ batch
 - Grams, kilo and ton for particulate
 - ml, litres and cubic meters for vapour
 - *May not be sensitive to duration and frequency*
- Airborne ability and condition
 - Liquid or solid
 - *May not account for working temperature or energy at generating points, dispersion pattern, personal factors, etc.*
- Complicated process or mixed exposure
 - *Care in matching of risk phrases with the hazard bands*
 - *Care in selecting and implementing the measures*
- Non-standard processes require new (full) risk assessment
 - *Work condition, job activity and environmental factors*
 - *Air monitoring is required for validation*

Looking forward

Planning for implementing Control Banding/ ICCT

- Capacity Building (Training)
- Development and testing of guidance
- Translation into other languages
- Application of more generic approach
- Full implementation

Some technical issues

- Field test of the existing version
 - Effectiveness of predicting exposures
 - Validation of controlling exposures
- Investigation of applications to skin exposure, and its effect when integrated with inhalation route of exposure
- Translation of the guidance into different languages: coordinated under WHO OH CC
- Final agreement in risk phrases – GHS

- Occupational hygiene input on expanding the knowledge in ranking hazards, prioritising controls, etc.
 - Modifications or additional model to suit local conditions/ practices
- Review and continuous improvement by Control Banding International Technical Group (ITG) coordinated by ILO/ WHO (under the IPCS cooperation)

New directions

Expansion of the concept in other areas of occupational safety and health

- Silica dust hazard,
- Asbestos hazard
- Ergonomics
- Noise control
- Safety
- Nanotechnology, etc.

Nanotechnology and control banding

(after A Maynard 2005)

Exposure Management

Can Expert Control Banding be used?

		Exposure Index				
		A	B	C	D	E
Impact Index	A	Light Blue	Light Blue	Yellow	Yellow	Yellow
	B	Light Blue	Light Blue	Yellow	Brown	Brown
	C	Light Blue	Yellow	Brown	Red	Red
	D	Yellow	Brown	Red	Red	Red
	E	Red	Red	Red	Red	Red

Exposure Index

- 'Dustiness'
- Amount Used

Impact Index

- Bulk hazard
- Surface Area
- Surface Activity
- Shape
- Size

Control Approach

- General Ventilation
- Engineering Control
- Containment
- Specialist Advice



CONCEPTUAL

Thank you

Comment & suggestion for improvement; feedback from participants to ITG/ IPCS: via hkioeh@netvigator.com